

281-987-8400 • 281-987-9494 (fax) 1318 Buschong, Houston, TX 77039 www.mcdanielmetals.com



Figure 1

## **ECONOMIZER 101**

Economizers are designed to provide "free" air conditioning when outside conditions are appropriate. When the outside air is cool and dry enough, the economizer automatically opens to introduce the cool air to the interior space, thereby eliminating the need to run the air conditioning compressor.

If the outside air becomes too warm or humid, the 1. economizer automatically closes the fresh air damper and the 2. compressor engages to begin cooling the space mechanically.

If a two stage thermostat is used it is possible to use a combination of economizer and mechanical cooling to condition the space.

The economizer can also be set to allow a minimum amount of fresh air to enter the space when the equipment's indoor blower is operating.

Economizers are valuable tools to enhance indoor air quality, save energy and prolong the life of the air conditioning equipment.

## **SEQUENCE OF OPERATION**

This sequence assumes employment of a single enthalpy economizer using a two stage thermostat.

- 1. A call for cooling comes from room thermostat.
- 2. The enthalpy sensor determines if the atmospheric conditions are conducive for using outside air for cooling. If YES, go to step 3. If NO, or if outdoor air temperature rises above enthalpy set point, go to step 4.
- 3. The outside air dampers open and modulate to maintain a mixed air temperature (outside air + indoor air) of 53 degrees F. If the outdoor air is insufficient to satisfy the thermostat alone and a second stage of cooling is required, the compressor starts and works in conjunction with the economizer to cool the space. In a system with two compressors, if the thermostat is still not satisfied by the economizer and stage 1 compressor, the Jade control will energize the second compressor. (Go to step 5)

## 123-DK-036

DOWNFLOW JADE ECONOMIZER
FITS DAIKIN
DB\*036-072, DRG036-072, DF\*036-072
SANDSTONE BEIGE, TITLE 24 COMPLIANT
(ULTRA LOW LEAK) - 0270L02634MC

- 4. Outdoor air dampers open to minimum position and the compressor engages to provide mechanical cooling.
- 5. When the thermostat is satisfied the outside air dampers return to a minimum position.



Figure 2

## **INSTALLATION**

- 1. Open carton and inspect contents for shortages and damage.
- 2. Remove filter and upflow access panels from package unit. **Keep screws from the upflow access panel**.
- 3. Slide left side of internal damper rack such that actuator clears the left post of the unit, then slide the right side in so both flanges are flush with unit s flange openings. (Figure 2)
- 4. Plug 12-pin economizer plug into matching 12-pin plug in the unit. (Figure 3)

## **NOTE**

Ensure neither the wire nor the plugs interfere with the movement of the dampers during operation. Install bottom portion of the new access panel on the unit.

- 5. Remove the blower access panel from the unit and locate the 2-pin MAT Sensor connector (Figure 4). Mount this Mixed Air Sensor to the blower housing per Figure 4, and plug the sensor into the 2-pin connector with the 4 ft. mixed air sensor wire harness. (see wire diagram)
- 6. Re-assemble the blower access panel with its screws.

Warranty: Honeywell Jade components have 5 year parts warranty. Workmanship and all other parts, 1 year parts only

- 7. Assemble hood per instructions starting on page 3.
- 8. Attach the hood to the side of the unit over economizer damper in the place of the discarded upflow access panel, with saved screws.
- 9. Power the unit and use the Honeywell Jade Economizer instructions provided and the 4 button interface on the Jade controller to configure the economizer for your application 10. Replace filter access panel on unit.



Figure 3

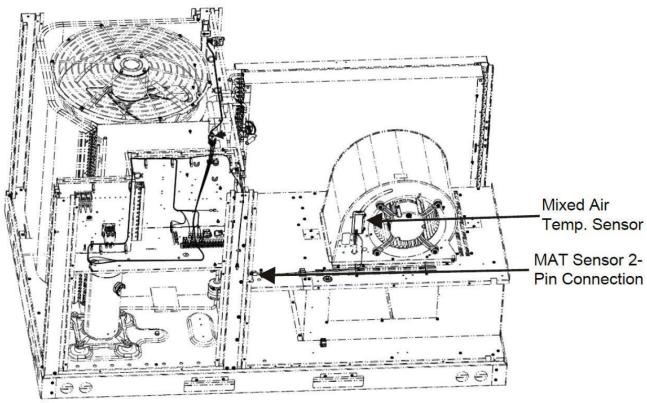


Figure 4

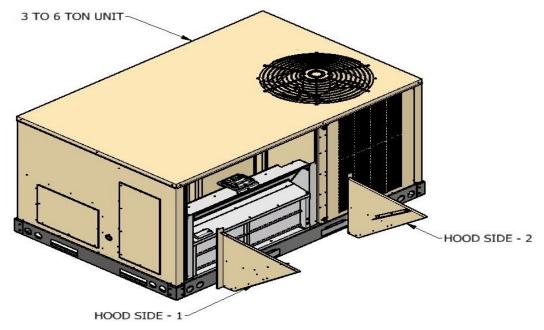
## **HOOD ASSEMBLY**

STEP - 1: REMOVE THE BUBBLE WRAP FROM EACH OF THE HOOD PARTS.

STEP - 2: SCREW BAFFLE SIDES 1 & 2 TO HOOD SIDES AS SHOWN.

STEP - 3: USE ONE OF THE SCREWS /W WASHERS RETAINED FROM THE PANEL IN STEP 2, TO ATTACH HOOD SIDE - 1 TO THE UNIT THRU THE ECONOMIZER.

STEP - 4: USE ONE OF THE SCREWS /W WASHERS RETAINED FROM THE PANEL IN STEP 2, TO ATTACH HOOD SIDE - 2 TO THE UNIT THRU THE ECONOMIZER.

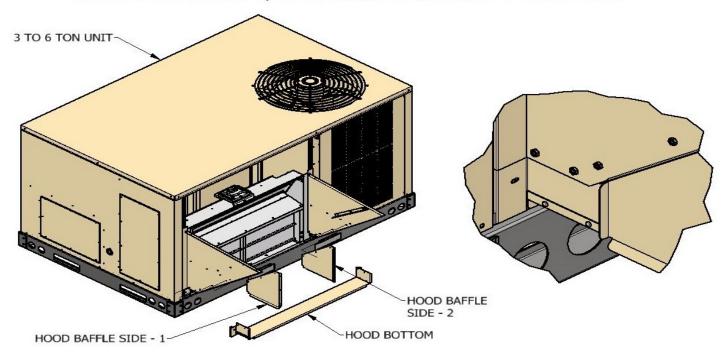


**HOOD ASSEMBLY 1** 

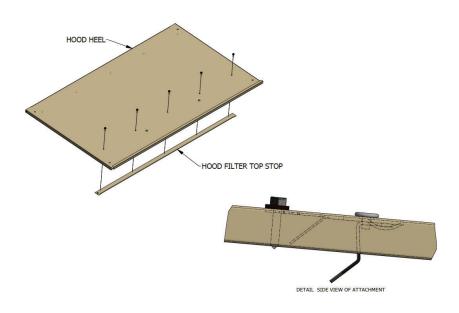
STEP - 1: USE THE REMAINING 2 SCREWS/WASHERS FROM THE PANEL TO ATTACH THE HOOD BOTTOM TO THE UNIT.

STEP - 2: USE THE  $\frac{5}{16}$ " HEAD SCREWS PROVIDED TO ATTACH THE HOOD BOTTOM TO THE HOOD SIDES THRU THE ALIGNED GUIDE HOLES.

STEP - 3: USE THE  $\frac{5}{16}$ " HEAD SCREWS PROVIDED TO ATTACH THE BAFFLE SIDES TO SIDES 1 & 2, THESE SHOULD OVERLAP THE BOTTOM.

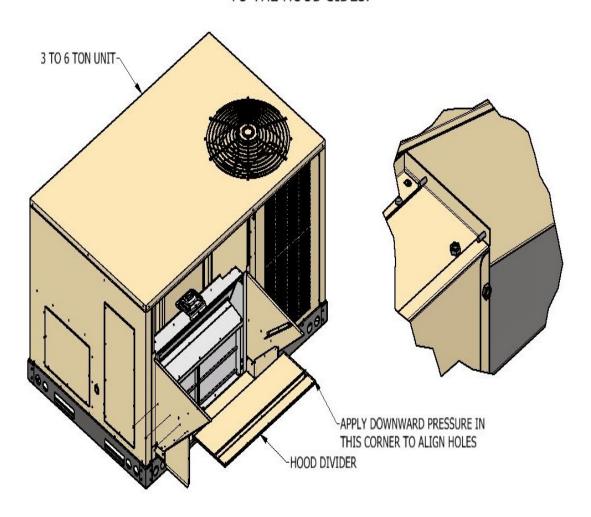


**HOOD ASSEMBLY 2** 



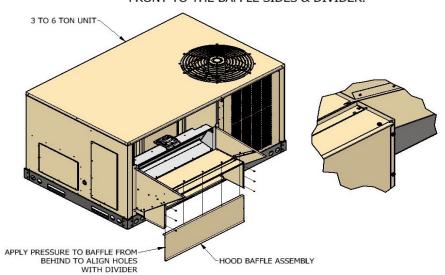
**HOOD ASSEMBLY 3** 

STEP - 1: USE  $^{5}\!\!/_{16}$ " HEAD SCREWS PROVIDED TO ATTACH THE HOOD DIVIDER TO THE HOOD SIDES.



**HOOD ASSEMBLY 4** 

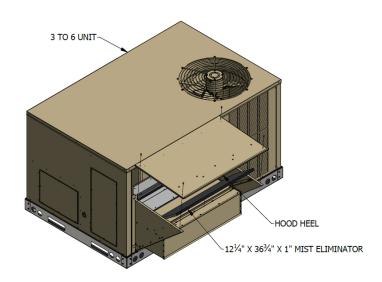
STEP - 1: USE PROVIDED  $^5\!\!/_{16}$  HEAD SCREWS TO ATTACH THE HOOD BAFFLE FRONT TO THE BAFFLE SIDES & DIVIDER.



**HOOD ASSEMBLY 5** 

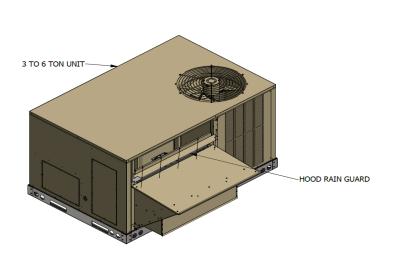
- STEP 1: SLIDE PROVIDED MIST ELIMINATOR INTO PLACE UP AGAINST THE FILTER ANGLES.
- STEP 2: USE PROVIDED  $\frac{5}{16}$ " HEAD SCREWS TO ATTACH THE HOOD HEEL TO THE HOOD SIDES.
- STEP 3: FLIP DOWN THE LATCHES ON THE UNDERSIDE OF THE HOOD HEEL TO HOLD THE MIST ELIMINATOR INTO PLACE.

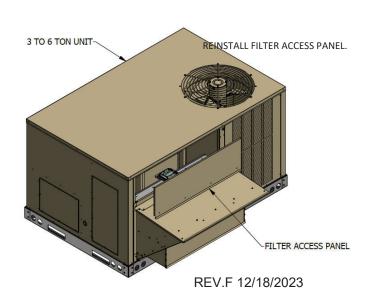
**HOOD ASSEMBLY 6** 

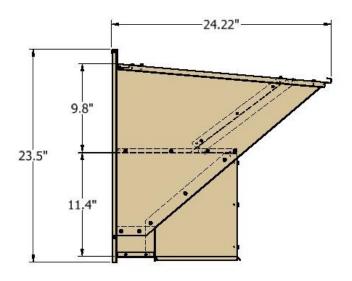


## HOOD ASSEMBLY 7 AND 8

STEP - 1: USE THE PROVIDED SCREWS WITH NEOPRENE WASHERS TO ATTACH THE HOOD RAIN GUARD TO THE HOOD HEEL.







## **CONTENTS**

1	Damper rack w/ economizer controls
1	Hood Assembly
1	Fresh Air Mist Eliminator
1	Screw package
1	Mixed Air Sensor
1	4 ft. Mixed Air Sensor Wire Harness
1	Installation/Component Manual

The equation below may be used to set the minimum position. The mixed air temperature and outside air temperature may be discerned by looking at the status menu on the Jade controller.

## MINIMUM SET POINT EQUATION

(To X OA) + (Tr X RA) = Tm

To = Outdoor air temperature

OA= Percent of outdoor air

Tr = Return air temperature

**RA= Percent of return air** 

Tm= Resulting mi ed air temperature

## **Example:**

Fresh air required is 10% outdoor air. Outdoor air temperature is 60 degrees F. Return air temperature is 75 degrees F.

 $(0.1 \times 60) + (0.9 \times 75) =$ 

6.0 + 67.5 = 73.5

Mixed air temperature will be 73.5 degrees F when the OA is 60 degrees F and the RA is 75 degrees F with 10% outdoor air.

## **ACCESSORIES / CAPABILITIES**

Dual Enthalpy - Requires an additional C7400 enthalpy control installed in the return air duct.

Demand Control Ventilation - Requires a CO2 sensor.

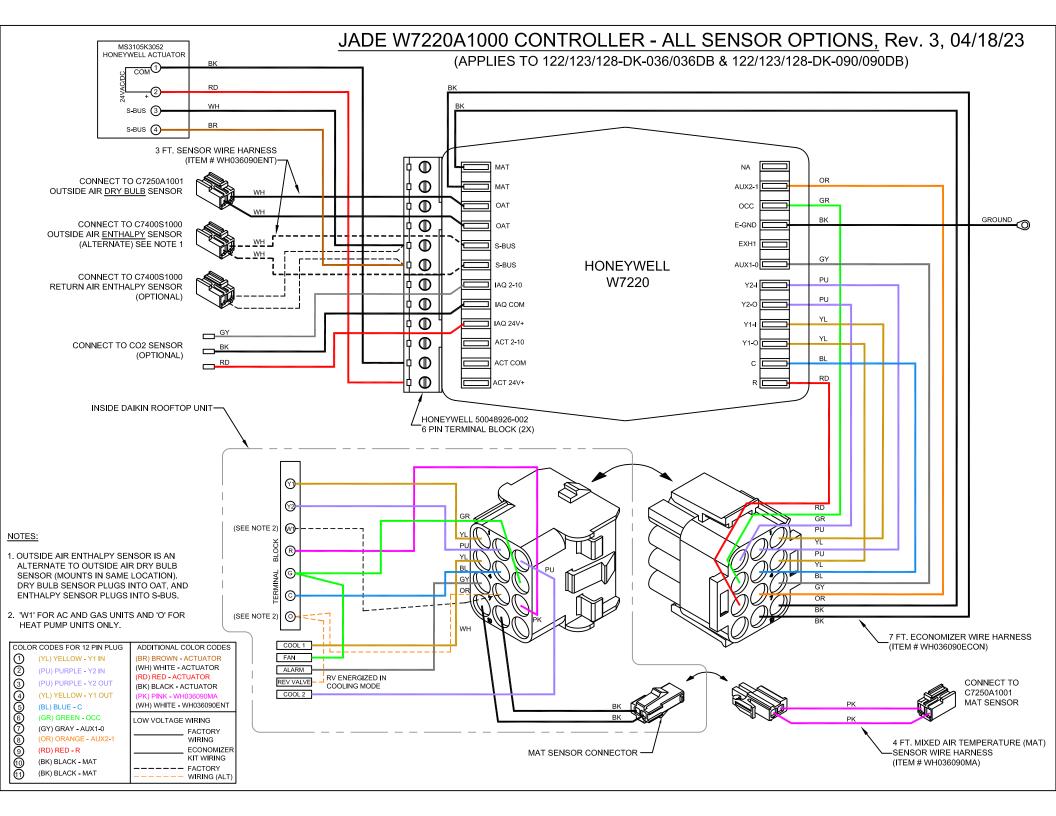
Power Exhaust - 144/145/146-DK-036 power exhaust used in applications where barometric relief is not sufficient.

Remote Minimum Positioner - For applications requiring minimum position adjustments inside the conditioned space.

# **Important Notes**

- Please see enclosed brochure for Honeywell component trouble shooting in tructions as well as instructions for heat pump set up.
- The fresh air mist eliminator should be flushed periodically with warm soapy water.
- A two stage thermostat is recommended with this accessory.

REV.F 12/18/2023



# McDaniel Metals

281-987-8400 • 281-987-9494 (fax) 1318 Buschong, Houston, TX 77039 www.mcdanielmetals.com 123-DK-036

ULTRA LOW LEAK TITLE 24 DOWNFLOW ECONOMIZER FITS DAIKIN D\*G036-072, D\*H036-072, D\*C036-072 SANDSTONE BEIGE



**Reliability Certification** 

Model: McDaniel Metals 123-DK-036

The damper sections of this economizer are in full compliance with the reliability requirements set forth in California Title 24 Building Efficiency Standard as verified by Energistics Laboratory, Houston TX. The standard states:

"Suppliers of economizers shall certify that the economizer assembly, including but not limited to outdoor air damper, return air damper, drive linkage and actuator have been tested and are able to open and close against the rated airflow and pressure of the system after 60,000 damper opening and closing cycles."

Test Number: 0749	
Start Date: 2/20/2019	
Start Time: 3:00 P.M.	
Test Operator: Ernesto Arriaga	
Signature:	Digitally signed by earriaga@energisticslab.com DN:.cn=earriaga@energisticslab.com Date: 2020.05.21 07:26:43 -05'00'
Test End Information	
End Date: 4/8/2019	
End Time: 8:00 A.M.	
Cycles: 62,743	
Test Operator: Ernesto Arriaga	
Signature:	Digitally signed by earriaga@energisticslab.com DN: cn=earriaga@energisticslab.con Date: 2020.05.21 07:27:03 -05'00'
Economizer Information:	
OEM: Daikin	
OEM Part Number: 123-DK-036	
McDaniel Metals Part Number: 123	-DK-036
Actuator: Honeywell MS3105K	
Actuator Torque: 44 lbs-in.	

This economizer design has been rated and approved to open and close against the rated airflow of this system after opening and closing for at least 60,000 cycles.

McDaniel Metals Engineering Manager

Date 6/26/2020

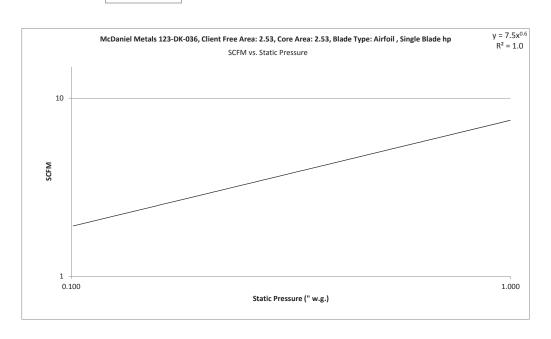
**Leakage Test**McDaniel Metals 123-DK-036, Client Free Area: 2.53, Core Area: 2.53, Blade Type: Airfoil , Single Blade hp

Test Details	Device Under Test	Psychom	etric Data		
Experiment Number: 1800	Manufacturer: McDaniel Metals	T <sub>D</sub> :	61.64		
Test Number: 749	Model: 123-DK-036	T <sub>w</sub> :	49.9		
LTO Number: N/A	Unit Size:	%RH:	34.57		
Date: 1/29/2019	Client Free Area: 2.53	P <sub>BAR</sub> :	29.3		
Personnel: TF	Core Area: 2.53	ρ0:	0.0743		
Witness(es):	Damper Type: Economizer	ρ0/ρ:	0.9906		
	Blade Orientation: Horizontal				
Lab: Energistics Laboratory	Flow Direction: Fresh Air Opening	Primary 1			
Location: 4633 Winfield	Blade Type: Airfoil	A: 7.04			
Houston, TX 77039	Blade Action: Single Blade	B: 0.4691			
Program Version:		Source: POP 5/8			
Comments: PASS: Max CFM allowed per sq/ft = 3 (inlet = 2.53 sq/ft.; Max CFM allowed = 7.6) Max CFM allowed does not exceed 7.6 CFM.					

## Leakage Test

Enter Static				
	Static			
CFM	Pressure			
7.52	1.00			
6.34	0.75			
4.98	0.50			
3.29	0.25			
1.91	0.10			

Equation Coefficients				
A:	7.5			
B:	0.6			
R <sup>2</sup> :	1.0			



## **Leakage Test**

McDaniel Metals 123-DK-036, Client Free Area: 3.8, Core Area: 3.8, Blade Type: Airfloil , Parallel hp

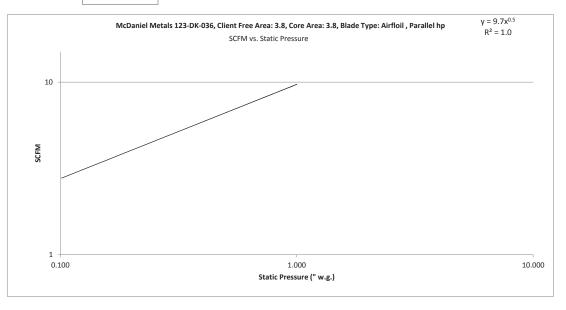
Test Details	Device Under Test	Psychom	etric Data		
Experiment Number: 1800	Manufacturer: McDaniel Metals	T <sub>D</sub> :	62.53		
Test Number: 749	Model: 123-DK-036	T <sub>W</sub> :	50.34		
LTO Number: N/A	Unit Size:	%RH:	33.12		
Date: 1/29/2019	Client Free Area: 3.8	P <sub>BAR</sub> :	29.3		
Personnel: TF	Core Area: 3.8	ρ0:	0.0742		
Witness(es):	Damper Type: Economizer	ρ0/ρ:	0.9889		
	Blade Orientation: Horizontal				
Lab: Energistics Laboratory	Flow Direction: Return Opening	Primary 1			
Location: 4633 Winfield	Blade Type: Airfloil	A: 7.04			
Houston, TX 77039	Blade Action: Parallel	B: 0.4691			
Program Version:		Source: POP 5/8			
Comments: Pass: Max CFM allowed per sq/ft = 3 (Inlet = 3.8 sq/ft.; Max CFM allowed = 11.4) Max CFM allowed does not exceed 11.4 CFM					

## Leakage Test

		S		

Enter Static			
	Static		
CFM	Pressure		
9.71	1.00		
8.3	0.75		
6.65	0.50		
4.56	0.25		
2.76	0.10		

Fauration (				
Equation Coefficients				
A:	9.7			
B:	0.5			
R <sup>2</sup> :	0.9			



## **Pressure Drop**

McDanial Sheetmetals 123-DK-036, Client Free Area: 2.02, Core Area: 2.02, Blade Type: Airfoil , Single Blade Action hp

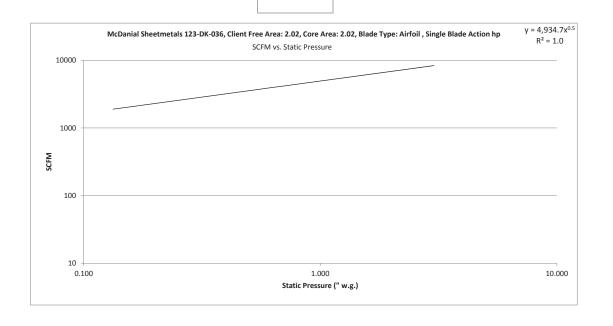
Test Details	Device Under Test	Psychor	netric Data	
Experiment Number:	Manufacturer: McDanial Sheetmetals	T <sub>1</sub>	<sub>D</sub> : 67	
Test Number: 749	Model: 123-DK-036	T <sub>V</sub>	<sub>V</sub> : 66.8	
LTO Number:	Unit Size:	%RF	H: 99.37	
Date: 2/4/2019	Client Free Area: 2.02	P <sub>BA</sub>	R: 28.87	
Personnel: Chris Ulrickson	Core Area: 2.02	ρί	0: 0.0720	
Witness(es):	Damper Type: Economizer	ρ0/μ	p: 0.9605	
	Blade Orientation: Horizontal			
Lab: Energistics Laboratory	Flow Direction: Fresh Air Opening	Primary 1	Primary 1	
Location: 4633 Winfield	Blade Type: Airfoil	A: 6050	A:	
Houston, TX 77039	Blade Action: Single Blade Action	B: 0.5	B:	
Program Version:		Source:	Source:	
Comments: Core Area provided by Manufactu	rer. Psychometric data obtained by Wind Tunnel 2015 S	Software.		

## Pressure Drop

### Enter CFM

Enter CFM			
	Static		
CFM	Pressure		
2500	0.24		
2175	0.18		
1850	0.13		
1525	0.08		
1200	0.05		

<b>Equation Coefficients</b>				
A:	4934.7			
B:	0.5			
R <sup>2</sup> ·	1.0			



## **Pressure Drop**

McDanial Sheetmetals 123-DK-036, Client Free Area: 2.27, Core Area: 2.27, Blade Type: Airfoil , Parallel hp

#### Psychometric Data **Test Details Device Under Test** Experiment Number: Manufacturer: McDanial Sheetmetals T<sub>D</sub>: 67 Test Number: 749 Model: 123-DK-036 T<sub>w</sub>: 66.8 LTO Number: Unit Size: %RH: 99.37 Date: 2/4/2019 Client Free Area: 2.27 P<sub>BAR</sub>: 28.87 Personnel: Chris Ulrickson Core Area: 2.27 ρ0: 0.0720 ρ0/ρ: 0.9605 Witness(es): Damper Type: Economizer Blade Orientation: Horizontal Lab: Energistics Laboratory Flow Direction: Return Air Opening A: 6050 Location: 4633 Winfield Blade Type: Airfoil A: Houston, TX 77039 Blade Action: Parallel B: 0.5 Program Version: Source: Source: $\textbf{Comments:} \ | \ \text{Core Area provided by Manufacturer. Psychometric data obtained by Wind Tunnel 2015 Software.} \\$

## Pressure Drop

## Enter CFM

Enter or its	
	Static
CFM	Pressure
2500	0.45
2175	0.34
1850	0.24
1525	0.17
1200	0.1

<b>Equation Coefficients</b>		
A:	3702.2	
B:	0.5	
R <sup>2</sup> :	0.9	

