

AM-1 SERIES “R Model” - Heating Only

PROPORTIONAL THERMOSTATIC MIXING AND DIVERTING VALVE PATENTED

PRODUCT DATA



PRODUCT INFORMATION

- **HEATING ONLY** (Not intended for potable water usage).
- Teflon[®] coated spool and body to prevent mineral buildup and extended valve life.
- Lockable Handwheel.
- Nickel plated brass/bronze construction, EPDM O-rings.
- Constant water temperature under different operating conditions.
- Proportional valve (simultaneous control of hot and cold water).
- Straight thru design (hot and cold at same level).
- Designed for easy maintenance and element replacement (Refer to page 4).
- Union Sweat, Union Threaded, and Union PEX connections available (Refer to Table 1).
- Patent No. 6,079,625.

SPECIFICATIONS

Temperature Range: 70° - 180° F (21° - 82° C).

Maximum Hot Water Inlet Temperature: 212° F (100° C).

NOTE: Consult PEX tubing manufacturer for maximum allowable temperature ratings.

Maximum Pressure Rating: 150 psi (1034 kPa).

Minimum Required Temperature Difference between hot and mix 3° F (-16° C).

Minimum Flow: 0.5 Gpm (1.9 Lpm).

Body Material: Nickel plated Brass/Bronze construction, Teflon coated valve body wear surface, Teflon coated brass shuttle, EPDM O-rings, proportional design (simultaneous control of hot and cold ports), with either sweat union, NPT (female) union or union PEX connections.

Valve Body: Refer to Fig. 7.

Connections: Union Sweat, Union NPT (female) and Union PEX.

Dimensions: Refer to Fig. 1.

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Table 1. AM-1 Union Connections.

Product Number	Size in.	Connection Type	Max Flow GPM	Cv in.	A in. (mm)	B in. (mm)	C in. (mm)
AM100R-US-1	1/2	Union Sweat	8	3.9	3.15 (80)	2.7 (69)	4.4 (112)
AM101R-US-1	3/4		12			2.9 (73)	4.9 (124)
AM102R-US-1	1		16			3.5 (89)	6.1 (155)
AM100R-UT-1	1/2	Union Threaded	8			2.9 (73)	4.8 (122)
AM101R-UT-1	3/4		12			3.8 (97)	6.5 (165)
AM102R-UT-1	1		16			3.9 (99)	7.0 (178)
AM100R-UPEX-1	1/2	Union PEX	8	3.1 (79)	5.3 (135)		
AM101R-UPEX-1	3/4		12	3.1 (79)	5.3 (135)		

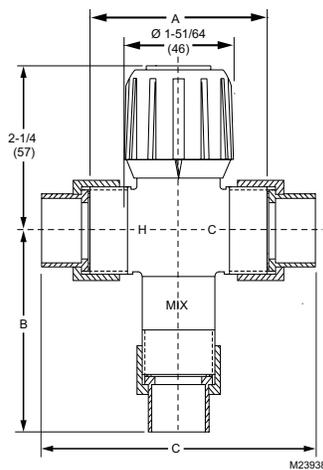


Fig. 1. Dimension Diagram.

VALVE ADJUSTMENT

To adjust temperature setting of the mixing valve. Loosen hand wheel screw, lift handwheel and turn to desired temperature, push the hand wheel on the retighten screw.

APPLICATION

The AM-1 SERIES "R Model" - Heating Only is a valve for heating applications **ONLY**.

ORDERING INFORMATION

When purchasing replacement and modernization products from your TRADELINE® wholesaler or distributor, refer to the TRADELINE® Catalog or price sheets for complete ordering number.

If you have additional questions, need further information, or would like to comment on our products or services, please write or phone:

1. Your local Honeywell Automation and Control Products Sales Office (check white pages of your phone directory).
2. Honeywell Customer Care
1885 Douglas Drive North
Minneapolis, Minnesota 55422-4386

In Canada—Honeywell Limited/Honeywell Limitée, 35 Dynamic Drive, Toronto, Ontario M1V 4Z9.

International Sales and Service Offices in all principal cities of the world. Manufacturing in Australia, Canada, Finland, France, Germany, Japan, Mexico, Netherlands, Spain, Taiwan, United Kingdom, U.S.A.

INSTALLATION

NOTE TO INSTALLER:

This product should be installed by a qualified individual, in accordance with local codes and ordinances. It is the responsibility of the installer to properly select, install and adjust these devices as specified in these instructions. For installations, which require compliance with Building/Mechanical/Plumbing Codes, the appropriate AM-1 Series Valve must be chosen and installed and the discharge temperature set and locked according to these instructions. These valves should be installed where they will be accessible for cleaning, servicing or adjustment.

NOTE: Pressure difference between Hot and Cold ports should not exceed 10 psi (69 kPa).

TYPICAL INSTALLATION DIAGRAMS

Space Heating

Boiler must operate at a water temperature higher than the desired temperature in the heating system in order to perform at maximum efficiency.

Example: Radiant floor heating.

SYMBOLS

- 1 = Check Valve/Flow Check
- 2 = Alternate Pump Location
- T= Pump Control Thermostats

NOTES:

- Install recirculation pump between last fixture and water heater.
- Use a pump control thermostat where shown. Recirculation pump should not run continuously.

Mixing Applications (Constant Supply Temperature)

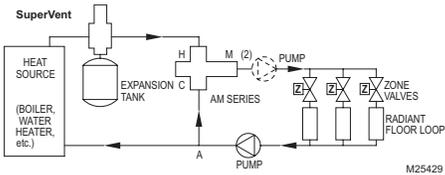


Fig. 2. Single Loop.

CAUTION

Do Not Install Pump Between Connection "A" and Heat Source.

The installation of the pump at this point would result in NO FLOW through the radiation loop(s).

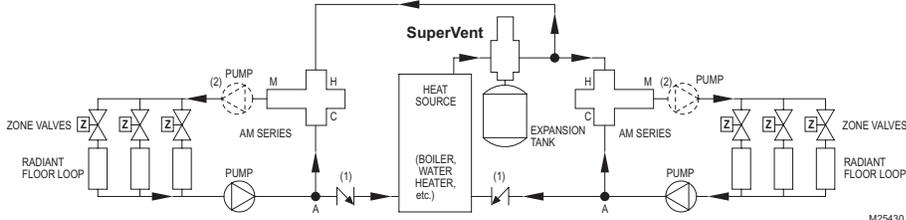


Fig. 3. Multiple Loops.

Each loop operates at a different temperature.

Diverting Application (Constant Return Temperature)

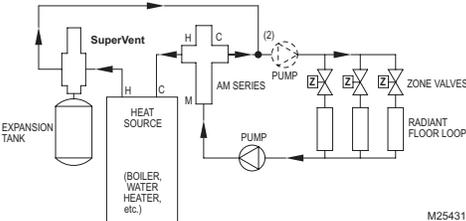


Fig. 4. Single Loop for Multiple Loops.

WARNING

To ensure proper application and usage, the Honeywell AM-1 "R" model mixing valves are designed for HEATING ONLY applications and should never be used for Domestic Hot Water as temperature and product usage far exceed safe water temperature limitations. Water temperatures above 120° F (49° C) can cause serious injury. Mixing valve temperature setting should be done by licensed contractor per local code requirement.

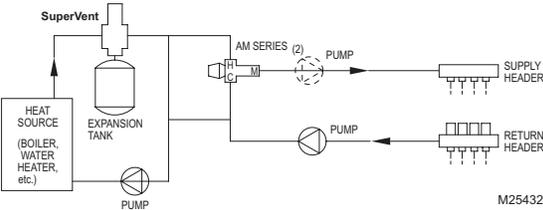


Fig. 5. AM-1 Primary/Secondary Application.

OPERATION

The AM-1 Series valve provides for automatic operation through the use of a thermostatic element in the product. The element will control the mixing of the hot and cold supply water to provide mixing tempered water to connected water control devices. This provides constant water temperature under different working conditions.

Thermostrip temperature indicator easily indicates water temperature 105° - 180° F (41° - 82° C) for accurate control and quick set-ups.

Thermostrip Installation Instructions

Clean pipe to mix outlet of valve and firmly apply Thermostrip. Flow water and adjust mixed outlet temperature for desired setting range. Actual mixed water temperature is indicated in green with 5° F (15° C) increments. Blue means slightly lower and brown slightly higher.

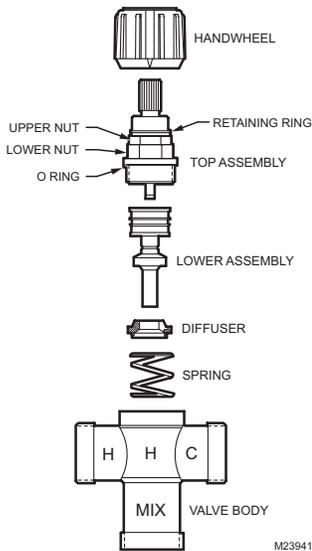
Thermal temperature indicator strip is One Time use only for initial system temperature setting. Check date code printed on temperature strip to ensure temperature reading accuracy.



Fig. 6. Thermostrip Temperature Indicator.

VALVE MAINTENANCE

Hard water conditions may results in scale deposits causing binding of internal parts in extreme cases. Cleaning the internal parts will usually restore the valve operating conditions. In some cases it may be necessary to replace the lower assembly.



To Clean and/or Replace the Lower Assembly Shut Off Water and:

1. With a screwdriver remove screw and hand wheel.
2. Unscrew lower nut (counterclockwise). This removes top assembly.
3. Brass top assembly will pop up. Remove lower assembly, diffuser and spring.

! WARNING

Do not use solvents or scratch metallic / Teflon coated surfaces.

4. Carefully remove any scaling (calcium deposits) or foreign particles from valve seat and other internal parts. Use vinegar to remove calcium. Soak parts until calcium becomes soft and can be scrubbed and washed off.
5. Replace cleaned spring, diffuser and lower assembly following instructions below or use new replacement kit assembly.
 - A. Insert spring onto diffuser.
 - B. Insert diffuser with spring end first into body.
 - C. Fit valve top assembly into lower assembly and insert into valve. Tighten lower nut.
 - D. Tightening upper nut.
 - E. Place handwheel on valve.
 - F. Turn handwheel to desired temperature setting and insert screw.

Fig. 7. Exploded View

TYPICAL SPECIFICATION

Temperature Setting Range (as required, see page one), Maximum Pressure rating of 150 psi (1034 kPa), Maximum Hot inlet temperature of 212° F (100° C), Nickel plated Brass/ Bronze construction, Teflon coated valve body wear surface, Teflon coated brass shuttle, EPDM O-rings, proportional design (simultaneous control of hot and cold ports), with either sweat union, NPT (female) union or union PEX connections. Valve for domestic hot water applications shall have temperature lock. Design shall be straight thru, with hot and cold ports at the same level. The design shall permit easy access for maintenance, with replaceable thermostatic element.

Thermostatic Element Replacement Kit - AM-1-025 RP

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Automation and Control Solutions

Honeywell International Inc.
 1985 Douglas Drive North
 Golden Valley, MN 55422
 customer.honeywell.com

Honeywell Limited-Honeywell Limitée
 35 Dynamic Drive
 Toronto, Ontario M1V 4Z9