

### ECONOMIZER 101

Economizers are designed to provide “free” air conditioning when outside conditions are appropriate. When the outside air is cool and dry enough, the economizer automatically opens to introduce the cool air to the interior space, thereby eliminating the need to run the air conditioning compressor.

If the outside air becomes too warm or humid, the economizer automatically closes the fresh air damper and the compressor engages to begin cooling the space mechanically.

If a two stage thermostat is used it is possible to use a combination of economizer and mechanical cooling to condition the space.

The economizer can also be set to allow a minimum amount of fresh air to enter the space when the equipment’s indoor blower is operating.

Economizers are valuable tools to enhance indoor air quality, save energy and prolong the life of the air conditioning equipment.

### SEQUENCE OF OPERATION

This sequence assumes employment of a single enthalpy economizer using a two stage thermostat.

1. A call for cooling comes from room thermostat.
2. The enthalpy sensor determines if the atmospheric conditions are conducive for using outside air for cooling. If YES, go to step 3. If NO, or if outdoor air temperature rises above enthalpy set point, go to step 4.

3. The outside air dampers open and modulate to maintain a mixed air temperature (outside air + indoor air) of 53 degrees F. If the outdoor air is insufficient to satisfy the thermostat alone and a second stage of cooling is required, the compressor starts and works in conjunction with the economizer to cool the space. (Go to step 5.)
3. Outdoor air dampers open to minimum position and the compressor engages to provide mechanical cooling.
3. When the thermostat is satisfied the outside air dampers return to a closed position.

### INSTALLATION

1. Open carton and inspect contents for shortages and damage.
2. Remove the large evaporator access panel.
3. Remove the horizontal return air opening cover and secure it over the downflow return opening per unit installation instructions.
4. Feed the wiring harness through the return air opening.

**NOTE:** Ensure that the wiring harness is inside the return air opening and that no part of it is caught between the economizer and the side of the unit.

5. Attach the economizer to the unit over the horizontal return air opening by sliding the top flange of the economizer under the flange on the top of the unit and securing with sheet metal screws. Weatherproof the seam where the economizer and unit attach using silicone or other approved sealant.

**NOTE:** Ensure neither the wire nor the plugs interfere with the movement of the dampers during operation.

6. Locate the nine pin plug in the unit and remove the jumper plug. Attach the plug from the economizer.
7. Remove the blower access panel and secure the mixed air sensor to the blower housing. (Figure 1)
8. Attach the pink mixed air sensor wires to the sensor and to MAT on the Jade control. (Figure 2)
9. Replace the blower access door and evaporator access door.
10. Attach field supplied duct to return air duct opening on the economizer.



Figure 1

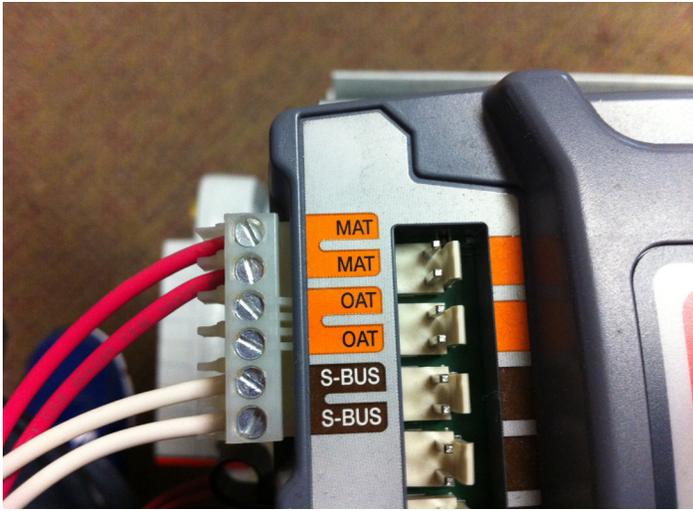


Figure 2

$$(To \times OA) + (Tr \times RA) = Tm$$

**To = Outdoor air temperature**

**OA= Percent of outdoor air**

**Tr = Return air temperature**

**RA= Percent of return air**

**Tm= Resulting mixed air temperature**

**Example:**

Fresh air required is 10% outdoor air.

Outdoor air temperature is 60 degrees F.

Return air temperature is 75 degrees F.

$$(0.1 \times 60) + (0.9 \times 75) =$$

$$6.0 + 67.5 = 73.5$$

Mixed air temperature will be 73.5 degrees F when the OA is 60 degrees F and the RA is 75 degrees F with 10% outdoor air.

## CONTENTS

Return Air/Fresh Air Damper Section

Fresh Air Hood Left Sides (2)

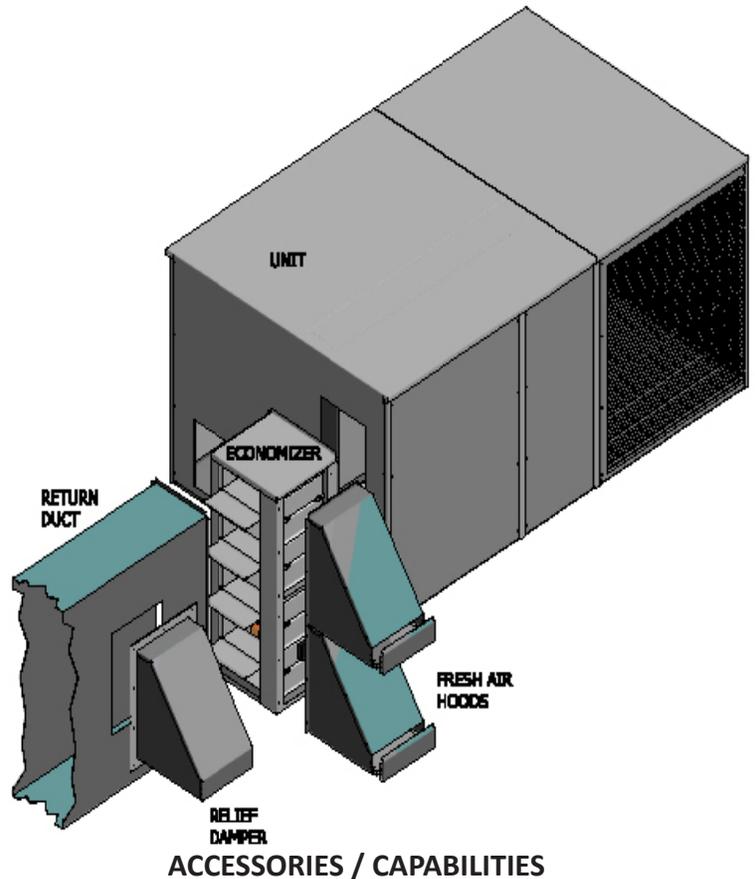
Fresh Air Hood Right Sides (2)

Fresh Air Hood Tops (2)

Fresh Air Hood Front Filter Access (2)

Mist Eliminators (2)

Screw Package



Dual Enthalpy - Requires an additional C7400 enthalpy control installed in the return air duct.

Demand Control Ventilation - Requires a CO2 sensor.

Power Exhaust - DNPE3672 power exhaust used in applications where barometric relief is not sufficient. Requires PE-3672BXHR duct mounted barometric relief damper. See page 3 for instructions.

## Important Notes

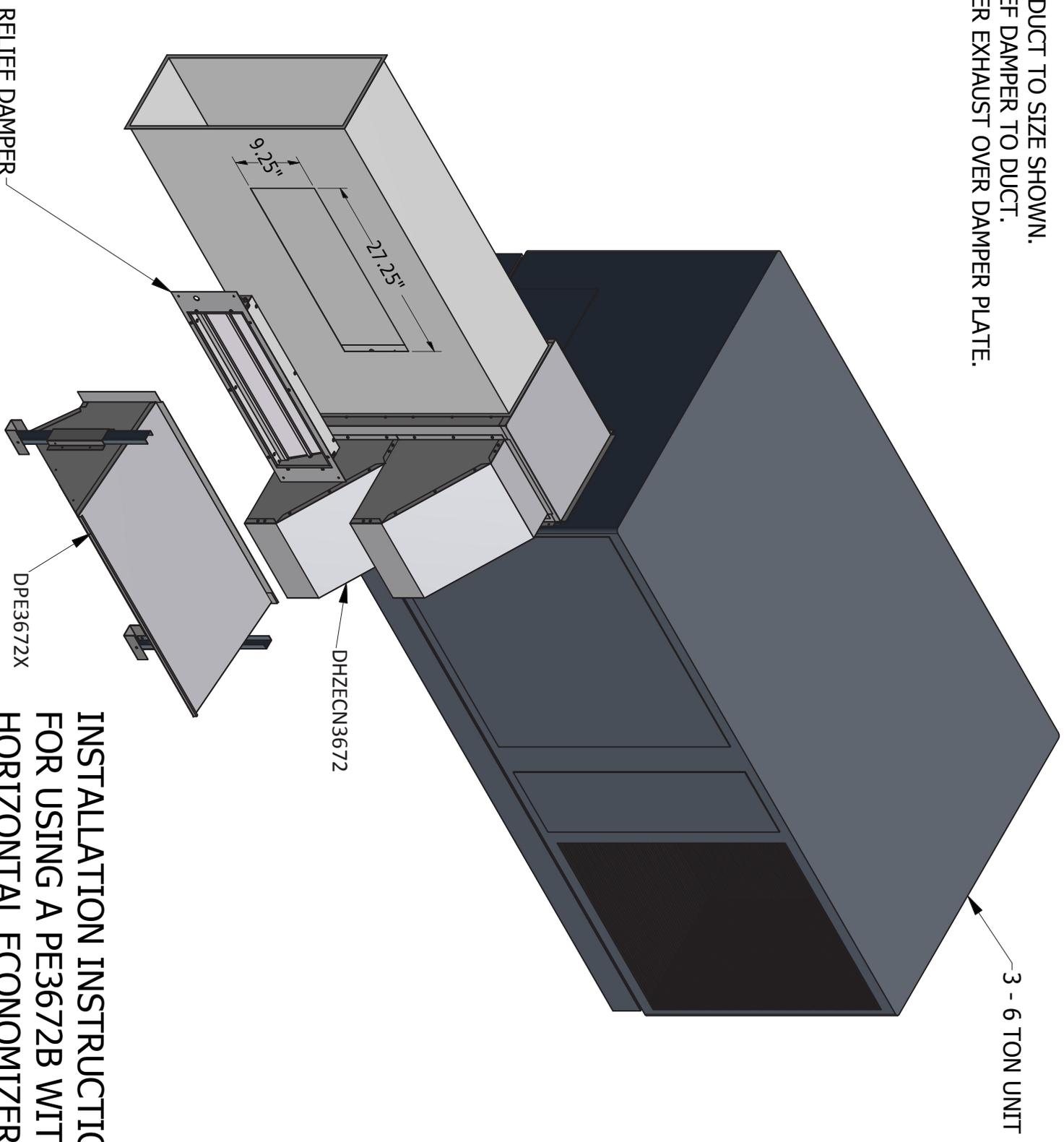
Please see enclosed brochure for Honeywell component trouble shooting and heat pump conversio instructions.

Heat pump applications require Goodman part number IRKT-01.

The fresh air mist eliminator should be flushed periodically with warm soapy water.

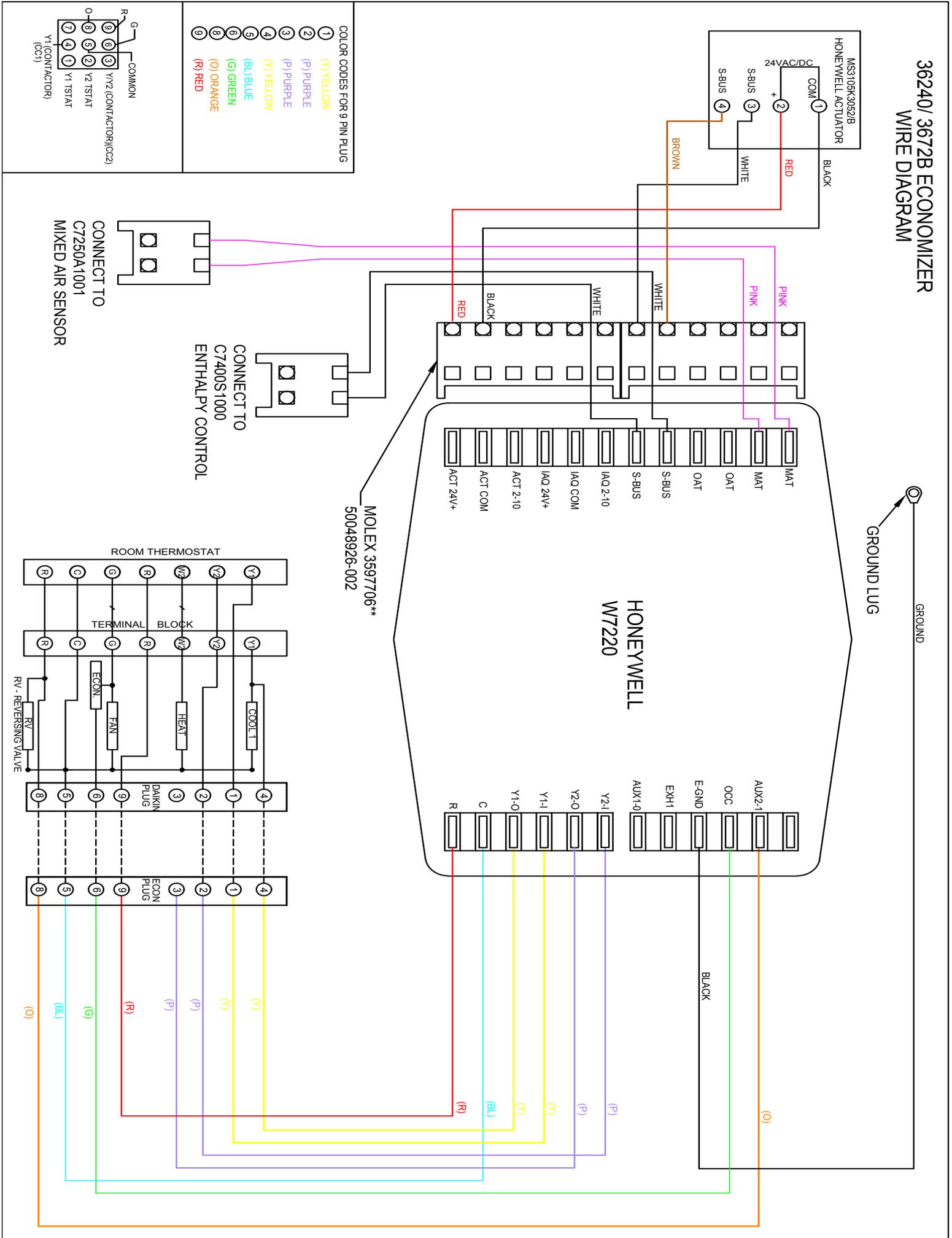
A two stage thermostat is recommended with this accessory.

1. CUT HOLE IN DUCT TO SIZE SHOWN.
2. ATTACH RELIEF DAMPER TO DUCT.
3. ATTACH POWER EXHAUST OVER DAMPER PLATE.

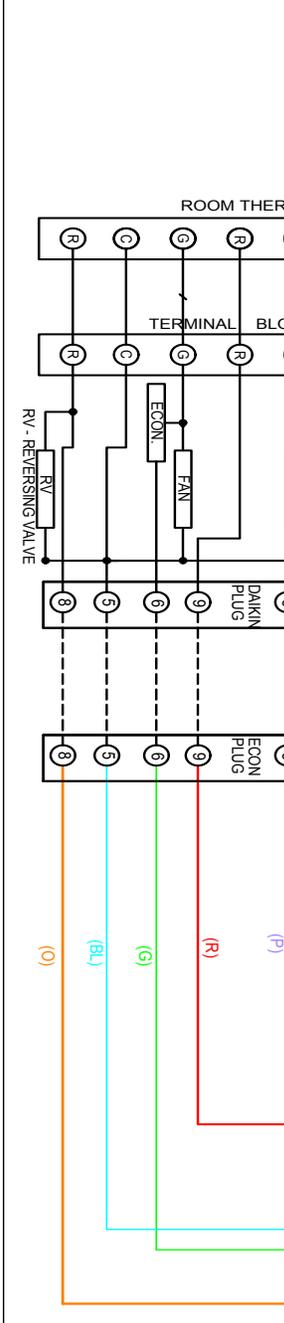
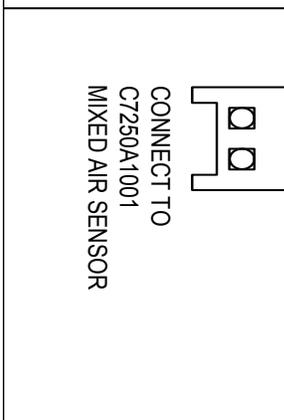


INSTALLATION INSTRUCTIONS  
FOR USING A PE3672B WITH THE  
HORIZONTAL ECONOMIZER

# 36240/ 3672B ECONOMIZER WIRE DIAGRAM



- COLOR CODES FOR 9 PIN PLUG**
- 1 (Y) YELLOW
  - 2 (P) PURPLE
  - 3 (P) PURPLE
  - 4 (Y) YELLOW
  - 5 (BL) BLUE
  - 6 (G) GREEN
  - 8 (O) ORANGE
  - 9 (R) RED



MOLEX 3597706\*\*  
50048926-002

**HONEYWELL  
W7220**

ACT 24V+  
ACT COM  
ACT 2-10  
IAQ 24V+  
IAQ COM  
IAQ 2-10  
S-BUS  
S-BUS  
OAT  
OAT  
MAT  
MAT

AUX1-0  
EXH1  
E-GND  
OCC  
AUX2-1  
AUX2-1  
BLACK

Y2-1  
Y2-0  
Y1-1  
Y1-0  
C  
R

CONNECT TO  
C7250A1001  
MIXED AIR SENSOR

CONNECT TO  
C7400S1000  
ENTHALPY CONTROL

GROUND LUG  
GROUND