# **Solenoid Valves for Secondary Coolant Glycol**

# **Description**

A new line of solenoid valves to control secondary coolants has been developed for supermarket systems. These fluids include propylene glycol, ethylene glycol, Pecasol 50, Dynalene HC-40, and others. Parker's valve is the only valve designed to meet the requirements of both medium and low temperature applications encountered in supermarket applications.

# What is Secondary Cooling?

In a secondary coolant, or secondary loop system, a chilled solution, such as propylene glycol, is circulated throughout the system rather than liquid refrigerant. Secondary coolant systems are advantageous because they can eliminate liquid refrigerant and suction gas lines running through a store. This reduces installation costs and labor, and eliminates costly refrigerant leaks. Also, PVC tubing can be used, rather than the heavier, more expensive copper tubing normally used in traditional systems. Another benefit is more efficient defrost cycles with less potential product damage.

#### **Minimum Pressure Drop**

In order to achieve good heat transfer through a coil surface, minimizing pressure drops throughout the system is critical. Parker secondary coolant valves do not require a minimum pressure to operate.\* This is because of the valve's unique "hung diaphragm" design. Other pilot operated valves require some minimum pressure drop to open the diaphragm or piston. This minimum pressure drop is a pressure loss, and means less pressure available at the coil. When using Parker's secondary coolant valves, valve size can be maximized, minimizing the pressure drop.

\*The 34E24C2-R1021E is pilot operated and requires a minimum of 5 psi. It uses the AF-4 series coil.

#### **Specifications - Valve Description**

2 way hung diaphragm normally closed valve with brass forged body and EPDM (Ethylene Propylene) trim material.

Maximum Fluid Temperature: -40°F to +180°F

Valve Body: Forged brass Connections: ODF Copper

Plunger and Pole Piece: Stainless Steel Enclosing Tube: Stainless Steel

Springs: Stainless Steel Diaphragm: EPDM Seals: EPDM

Safe Working Pressure: 10-26 Series = 250 PSIG 34 Series = 225 PSIG

#### **Specifications - Coil**

Type: NEMA 4, 4X (3 wire leads) Power: CF5 is 11 watts; AF4 is 6 watts Power Consumption: Inrush - 53 va holding - 20 va

#### **Capacities - For Liquid**

 $Q_{gpm}$  -  $C_V \sqrt{\frac{\Delta P}{SG}}$ 

SG = Specific gravity Capacity table based on SG of water @ 1



#### Sizing Valves

Valve PIN	Connection Size	Cv	Pressure Drop	GPM
			0.5	2.8
10E23C2-R1021E	5/8"	4	1	4.0
10E23O2-R1021E	3/0	7	2	5.7
			3	6.9
			0.5	3.5
14E23C2-R1021E	7/8″	5	1	5.0
14E23O2-R1021E	1/0	ا	2	7.1
			3	8.7
			0.5	3.5
18E23C2-R1021E	1-1/8"	5	1	5.0
18E23O2-R1021E			2	7.1
			3	8.7
			0.5	8.6
22EH5C2-R1021E	1-3/8"	12.2	1	12.2
22E2502-R1021E	1-3/0	12.2	2	17.3
			3	21.1
			0.5	8.6
26EH5C2-R1021E	1-5/8"	12.2	1	12.2
26E25O2-R1021E	1-3/8	12.2	2	17.3
			3	21.1
			0.5	15.9
34E24C2-R1021E	2-1/8"	22.5	1	22.5
34E24O2-R1021E	Z-1/0	22.5	2	31.8
			3	39.0

# Coil Voltages - 10E, 14E, 18E, 22E, 26E Normally Open or Normally Closed and 34E Normally Open Series Valves

Voltage	Wire Length	Coil Part Number
24 VAC		CF5C01-R1021
120 VAC	18"	CF5C05-R1021
208 VAC	10	CF5C10-R1021
240 VAC		CF5C15-R1021

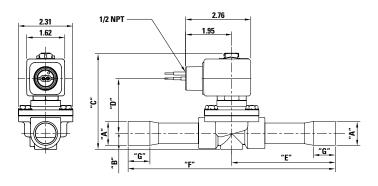
## **Coil Voltages - 34E Normally Closed Valve Only**

Voltage	Wire Length	Coil Part Number
24 VAC*		AF4C01-R1021
120 VAC	18"	AF4C05-R1021
208 VAC	10	AF4C10-R1021
240 VAC*		AF4C15-R1021*

\*Minimum order quantity may be required.

Feature	Advantage	Benefit				
Ethylene propylene diaphragm and seals.	Compatible with secondary fluids.	Suitable for both medium and low temperature systems.				
NEMA 4 coils.	Protects against water, icing and vibration.	Less maintenance, more dependability.				
Unique hung diaphragm construction	No minimum pressure differential required.	Pressure drop (loss) is minimized.				
Available in sizes 5/8" to 2-1/8" ODF.	A valve for every common line size.	Easily matches up to system piping.				
Copper ODF extended connections.	Eliminates need for pipe threaded connections and associated leaks.	Allows easy brazing and faster installation.				

#### Models 10E to 26E



Models 22E2502-R1021E and 26E2502-R1021E look slightly different. UL File MH5567

# Models 34E 1-1/32 1-

# **Normally Closed Valves**

Part Number	Cv	MOPD	Orifice	Α	В	C	D	E	F	G
10E23C2-R1021E	4	150 psi	5/8"	5/8"	11/16"	4-1/16"	2-5/16"	3-1/4"	6-1/2"	1/2"
14E23C2-R1021E	5	150 psi	3/4"	7/8"	11/16"	4-1/16"	2-5/16"	4-3/8"	8-3/4"	3/4"
18E23C2-R1021E	5	150 psi	3/4"	1-1/8"	11/16"	4-1/16"	2-5/16"	5-5/32"	10-5/16"	15/16"
22EH5C2-R1021E	12.2	50 psi	1"	1-3/8"	13/16"	4-1/2"	3-1/8"	4-11/16"	9-3/8"	15/16"
26EH5C2-R1021E	12.2	50 psi	1"	1-5/8"	13/16"	4-1/2"	3-1/8"	4-11/16"	9-3/8"	15/16"
34E24C2-R1021E*	22.5	125 psi	1-1/2"	2-1/8"	1-3/8"	4"	2-3/16"	5-9/16"	11-1/16"	11/32"

<sup>\*34</sup>E24C2-R1021E requires a minimum of 5 PSI to operate.

## **Normally Open Valves**

Part Number	Cv	MOPD	Orifice	Α	В	C	D	E	F	G
10E23O2-R1021E	4	150 psi	5/8"	5/8"	11/16"	4-1/16"	2-5/16"	3-1/4"	6-1/2"	1/2"
14E23O2-R1021E	5	150 psi	3/4"	7/8"	11/16"	4-1/16"	2-5/16"	4-3/8"	8-3/4"	3/4"
18E23O2-R1021E	5	150 psi	3/4"	1-1/8"	11/16"	4-1/16"	2-5/16"	5-5/32"	10-5/16"	15/16"
22E2502-R1021E	12.2	50 psi	1"	1-3/8"	13/16"	4-1/2"	3-1/8"	4-11/16"	9-3/8"	15/16"
26E25O2-R1021E	12.2	50 psi	1"	1-5/8"	13/16"	4-1/2"	3-1/8"	4-11/16"	9-3/8"	15/16"
34E24O2-R1021E*	22.5	125 psi	1-1/2"	2-1/8"	1-3/8"	4"	2-3/16"	5-9/16"	11-1/16"	11/32"

<sup>\*34</sup>E24O2-R1021E requires a minimum of 5 PSI to operate.

#### **Valve Nomenclature**

10	E
Connection S in 16th	
16th Inches Connections	Extended ODF Copper Connections

-	2	3	
	s	eries	
	2 = 2-Way H = Diaphragm Hung	3 = Diaphragm Hung 4 = Diaphragm Offset Pilot 5 = Diaphragm Pivoted Edge	

С
Normally Open/Closed
C = Normally Closed

0 = Normally Open



R1021E
Used for Glycol Service
Series Designation

# **Coil Nomenclature**

## Ordering Examples: (CF5C10-R1021 for 10E, 14E, 18E, 22E, 26E Normally Closed or Normally Open and 34E Normally Open Series Valves)

С	-	F	_	5	_	С	_	01		-	R1021
Wattage		Coil Class		Coil Enclosure		Leads		Voltage			Used for Glycol Service
C = 11 Watts		F = Standard (155°F)		5 = Special (Molded Coil with External Conduit Boss Housing)		18"		01 = 24/60 05 = 120/60*	10 = 208/60* 15 = 240/60*		Series Designation

#### Ordering Examples: (AF4C10-R1021 for 34E Normally Closed Valve Only)

Α	_	F	_	4	_	C	_	05		] _	R1021
Wattage		Coil Class		Coil Enclosure		Leads		Voltage			Used for Glycol Service
A = 6 Watts*		F = Standard (155°F)		4 = Completely Encapsulated Coil (With Conduit Boss Housing)		18"		05 = 120/60* 10 = 208/60*	15 = 240/60*		Series Designation

AF4 series coil used on 34E24C2-R1021E.

<sup>\*</sup>AF4 available in 120/60, 208/60, or 240/60 ONLY. 240/60 may require minimum order quantity.



