

**DuPont™ SUVA® 507 Refrigerant**

Version 2.1

Revision Date 11/04/2010

Ref. 130000050989

This SDS adheres to the standards and regulatory requirements of the United States and may not meet the regulatory requirements in other countries.

**SECTION 1. PRODUCT AND COMPANY IDENTIFICATION**

Product name	:	DuPont™ SUVA® 507 Refrigerant
Product Grade/Type	:	ASHRAE Refrigerant number designation: R-507
MSDS Number	:	130000050989
Product Use	:	Refrigerant
Manufacturer	:	DuPont 1007 Market Street Wilmington, DE 19898
Product Information	:	1-302-774-1000
Medical Emergency	:	1-800-441-3637 (outside the U.S. 1-302-774-1139)
Transport Emergency	:	CHEMTREC: 1-800-424-9300 (outside the U.S. 1-703-527-3887)

**SECTION 2. HAZARDS IDENTIFICATION**

## Emergency Overview

Misuse or intentional inhalation abuse may lead to death without warning.  
Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.  
Rapid evaporation of the liquid may cause frostbite.

## Potential Health Effects

Skin : Contact with liquid or refrigerated gas can cause cold burns and frostbite.  
Eyes : Contact with liquid or refrigerated gas can cause cold burns and frostbite.

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Inhalation : Misuse or intentional inhalation abuse may cause death without warning symptoms, due to cardiac effects.  
Other symptoms potentially related to misuse or inhalation abuse are: Anaesthetic effects, Light-headedness, dizziness, confusion, incoordination, drowsiness, or unconsciousness, irregular heartbeat with a strange sensation in the chest, heart thumping, apprehension, feeling of fainting, dizziness or weakness.  
Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.

**Carcinogenicity**

None of the components present in this material at concentrations equal to or greater than 0.1% are listed by IARC, NTP, or OSHA, as a carcinogen.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Component	CAS-No.	Concentration
Pentafluoroethane (HFC-125)	354-33-6	50 %
1,1,1-Trifluoroethane (HFC-143a)	420-46-2	50 %

**SECTION 4. FIRST AID MEASURES**

Skin contact : In case of contact, immediately flush skin with plenty of water for at least 15 minutes. Take off all contaminated clothing immediately. Consult a physician. Wash contaminated clothing before re-use. Treat for frostbite if necessary by gently warming affected area.

Eye contact : In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Consult a physician if necessary.

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- Inhalation : Remove from exposure, lie down. Move to fresh air. Keep patient warm and at rest. Artificial respiration and/or oxygen may be necessary. Consult a physician.
- Ingestion : Is not considered a potential route of exposure.
- General advice : Never give anything by mouth to an unconscious person. When symptoms persist or in all cases of doubt seek medical advice.
- Notes to physician : Because of possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, that may be used in situations of emergency life support should be used with special caution.

**SECTION 5. FIRE-FIGHTING MEASURES**

## Flammable Properties

- Flash point : does not flash
- Lower explosion limit : Method : None per ASTM E681
- Upper explosion limit : Method : None per ASTM E681
- Fire and Explosion Hazard : Hazardous thermal decomposition products:  
Carbon oxides  
Hydrogen fluoride  
Carbonyl fluoride  
Cylinders are equipped with pressure and temperature relief devices, but may still rupture under fire conditions. Decomposition may occur. Contact of welding or soldering torch flame with high concentrations of refrigerant can result in visible changes in the size and colour of the torch flame. This flame effect will only occur in concentrations of product well above the recommended exposure limit. Therefore stop all work and ventilate to disperse refrigerant vapors from the work area before using any open flames.

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This substance is not flammable in air at temperatures up to 100 deg. C (212 deg. F) at atmospheric pressure. However, mixtures of this substance with high concentrations of air at elevated pressure and/or temperature can become combustible in the presence of an ignition source. This substance can also become combustible in an oxygen enriched environment (oxygen concentrations greater than that in air). Whether a mixture containing this substance and air, or this substance in an oxygen enriched atmosphere become combustible depends on the inter-relationship of 1) the temperature 2) the pressure, and 3) the proportion of oxygen in the mixture. In general, this substance should not be allowed to exist with air above atmospheric pressure or at high temperatures; or in an oxygen enriched environment. For example this substance should NOT be mixed with air under pressure for leak testing or other purposes. Experimental data have also been reported which indicate combustibility of this substance in the presence of certain concentrations of chlorine.

Firefighting Instructions : In the event of fire, wear self-contained breathing apparatus. Wear neoprene gloves during cleaning up work after a fire. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Cool containers / tanks with water spray. Water runoff should be contained and neutralized prior to release.

**SECTION 6. ACCIDENTAL RELEASE MEASURES**

NOTE: Review FIRE FIGHTING MEASURES and HANDLING (PERSONNEL) sections before proceeding with clean-up. Use appropriate PERSONAL PROTECTIVE EQUIPMENT during clean-up.

Safeguards (Personnel) : Evacuate personnel to safe areas. Ventilate area, especially low or enclosed places where heavy vapours might collect.

Spill Cleanup : Evaporates.

Accidental Release Measures : Should not be released into the environment. Self-contained breathing apparatus (SCBA) is required if a large release occurs. Avoid open flames and high temperatures.

**SECTION 7. HANDLING AND STORAGE**

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- Handling (Personnel)** : Use sufficient ventilation to keep employee exposure below recommended limits. For personal protection see section 8.  
Handle in accordance with good industrial hygiene and safety practice.
- Handling (Physical Aspects)** : The product should not be mixed with air for leak testing or used with air for any other purpose above atmospheric pressure. Contact with chlorine or other strong oxidizing agents should also be avoided.
- Storage** : Valve protection caps and valve outlet threaded plugs must remain in place unless container is secured with valve outlet piped to use point.  
Do not drag, slide or roll cylinders. Use a suitable hand truck for cylinder movement. Use a pressure reducing regulator when connecting cylinder to lower pressure (>3000 psig) piping or systems. Never attempt to lift cylinder by its cap. Use a check valve or trap in the discharge line to prevent hazardous back flow into the cylinder. Cylinders should be stored upright and firmly secured to prevent falling or being knocked over.  
Separate full containers from empty containers. Keep at temperature not exceeding 52°C. Do not store near combustible materials. Avoid area where salt or other corrosive materials are present.
- Storage temperature** : < 52 °C (< 126 °F)

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

- Engineering controls** : Normal ventilation for standard manufacturing procedures is generally adequate. Local exhaust should be used when large amounts are released. Mechanical ventilation should be used in low or enclosed places. Refrigerant concentration monitors may be necessary to determine vapour concentrations in work areas prior to use of torches or other open flames, or if employees are entering enclosed areas.
- Personal protective equipment**
- Respiratory protection** : For rescue and maintenance work in storage tanks use self-contained breathing apparatus. Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.
- Hand protection** : Additional protection: Impervious gloves
- Eye protection** : Wear coverall chemical splash goggles.
- Protective measures** : Self-contained breathing apparatus (SCBA) is required if a large release


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occurs.

## Exposure Guidelines

## Exposure Limit Values

## Pentafluoroethane

AEL \* (DUPONT) 1,000 ppm 8 &amp; 12 hr. TWA

## 1,1,1-Trifluoroethane

AEL \* (DUPONT) 1,000 ppm 8 &amp; 12 hr. TWA

\* AEL is DuPont's Acceptable Exposure Limit. Where governmentally imposed occupational exposure limits which are lower than the AEL are in effect, such limits shall take precedence.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Form	: Liquefied gas
Color	: colourless
Odor	: ether-like
pH	: neutral
Boiling point/boiling range	: -46.7 °C (-52.1 °F) at 1,013.25 hPa
% Volatile	: 100 %
Vapour Pressure	: 12,826 hPa at 25 °C (77 °F)
Specific Gravity	: 1.05 at 25 °C (77 °F)
Water solubility	: not determined
Evaporation rate	: > 1 (CCL4=1.0)

**SECTION 10. STABILITY AND REACTIVITY**

Conditions to avoid	: Avoid open flames and high temperatures.
Incompatibility	: Alkali metals Alkaline earth metals, Powdered metals, Powdered metal salts
Hazardous decomposition products	: Decomposition products are hazardous., This material can be decomposed by high temperatures (open flames, glowing metal surfaces, etc.) forming hydrofluoric acid and possibly carbonyl fluoride. These materials are toxic and irritating., Avoid contact with decomposition products

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Hazardous reactions : Polymerization will not occur.

**SECTION 11. TOXICOLOGICAL INFORMATION**

## Pentafluoroethane (HFC-125)

- Inhalation 4 h LC50 : 800000 ppm , rat
- Inhalation : dog  
Cardiac sensitization
- Skin irritation : No skin irritation, Not tested on animals  
Not expected to cause skin irritation based on expert review of the properties of the substance.
- Eye irritation : No eye irritation, Not tested on animals  
Not expected to cause eye irritation based on expert review of the properties of the substance.
- Skin sensitization : Does not cause skin sensitization, Not tested on animals  
Not expected to cause sensitization based on expert review of the properties of the substance.
- Repeated dose toxicity : Inhalation  
rat  
No toxicologically significant effects were found.
- Mutagenicity : Did not cause genetic damage in animals.  
Did not cause genetic damage in cultured mammalian cells.  
Did not cause genetic damage in cultured bacterial cells.
- Teratogenicity : Animal testing showed no developmental toxicity.
- Further information : Cardiac sensitisation threshold limit : 490000 mg/m3

## 1,1,1-Trifluoroethane (HFC-143a)

- Inhalation 4 h LC50 : 540000 ppm , rat  
Anaesthetic effects
- Inhalation : dog  
Cardiac sensitization

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Skin irritation	:	No skin irritation, Not tested on animals Not expected to cause skin irritation based on expert review of the properties of the substance.
Eye irritation	:	No eye irritation, Not tested on animals Not expected to cause eye irritation based on expert review of the properties of the substance.
Skin sensitization	:	Does not cause skin sensitization, Not tested on animals Not expected to cause sensitization based on expert review of the properties of the substance.
Repeated dose toxicity	:	Inhalation rat No toxicologically significant effects were found.
Carcinogenicity	:	Animal testing did not show any carcinogenic effects.
Mutagenicity	:	Did not cause genetic damage in animals. Did not cause genetic damage in cultured mammalian cells. Genetic damage in cultured bacterial cells was observed in some laboratory tests but not in others.
Teratogenicity	:	Animal testing showed no developmental toxicity.
Further information	:	Cardiac sensitisation threshold limit : 1020000 mg/m3

**SECTION 12. ECOLOGICAL INFORMATION**

Aquatic Toxicity	
1,1,1-Trifluoroethane (HFC-143a)	
96 h LC50	: Oncorhynchus mykiss (rainbow trout) > 40 mg/l
48 h EC50	: Daphnia 300 mg/l
Additional ecological information	: No data is available on the product itself.

**SECTION 13. DISPOSAL CONSIDERATIONS**


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Waste Disposal : Can be used after re-conditioning. Recover by distillation or remove to a permitted waste disposal facility. Comply with applicable Federal, State/Provincial and Local Regulations.

Environmental Hazards : Empty pressure vessels should be returned to the supplier.

**SECTION 14. TRANSPORT INFORMATION**

DOT	UN number	: 3163
	Proper shipping name	: Liquefied gas, n.o.s. (Pentafluoroethane, 1,1,1-Trifluoroethane)
	Class	: 2.2
	Labelling No.	: 2.2
IATA_C	UN number	: 3163
	Proper shipping name	: Liquefied gas, n.o.s. (Pentafluoroethane, 1,1,1-Trifluoroethane)
	Class	: 2.2
	Labelling No.	: 2.2
IMDG	UN number	: 3163
	Proper shipping name	: Liquefied gas, n.o.s. (Pentafluoroethane, 1,1,1-Trifluoroethane)
	Class	: 2.2
	Labelling No.	: 2.2

**SECTION 15. REGULATORY INFORMATION**

SARA 313 Regulated Chemical(s) : SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

California Prop. 65 : Chemicals known to the State of California to cause cancer, birth defects or any other harm: none known

**SECTION 16. OTHER INFORMATION**



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HMIS

Health	:	1
Flammability	:	0
Reactivity/Physical hazard	:	1
PPE	:	Personal Protection rating to be supplied by user depending on use conditions.

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Before use read DuPont's safety information.

For further information contact the local DuPont office or DuPont's nominated distributors.

® DuPont's registered trademark

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